

Confidential

CALIBRATION TEST REPORT - REF : KCPL/CAL/22-23/0779		
M/s. A One Readymix Concrete		
SITE ADDRESS :	SF No11/1A1E1,11/1B1A,11/1B2B, Andipalayam, Nachipalayam Road, Peruntholuv Post, Tirupur Dist, Tamilnadu -641 665.	
M/C SR. NO :	FBPE230007	Manu. License No. : CLM/WM/Manu./490
PLANT MODEL NO:-	CRP750IL4	
CALIBRATION DATE :	23-Nov-2022	
VALID TILL :	23-Feb-2023	Model approval No. : IND/09/18/543
SERVICE ENGINEER :	Mr. C. Premanand	
PROJECT :	-	Recommended tolerances as per IS 4925 2004 clause 6.1.1
CONTRACTOR :	-	Aggregate - Plus or Minus 2 %
		Cement - Plus or Minus 1 %
CLIENT :	-	Water - Plus or Minus 1 %
		Admixture - Plus or Minus 3 %
CONSULTANT :	-	

ADMIXTURE SCALE READINGS IN GRAMS.						
Sr. No.	Standard Weight in Gms. (A)	Actual Weight During Loading in Gms. (B)	Variation in % (B-A)/A*100	Standard Weight in Gms. (D)	Actual Weight during Unloading in Gms.(C)	Variation in % (C-D)/D*100
1	0	0	-	7000	6968	-0.3
2	500	498	-0.4	6500	6480	-0.3
3	1000	997	-0.3	6000	5980	-0.3
4	2000	1998	-0.1	5000	4975	-0.5
5	3000	2993	-0.2	4000	3950	-1.3
6	4000	3992	-0.2	3000	2995	-0.2
7	5000	4990	-0.2	2000	1992	-0.4
8	6000	5985	-0.3	1000	986	-1.4
9	6500	6480	-0.3	500	497	-0.6
10	7000	6965	-0.5	0	5	-

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AGGREGATE SCALE READINGS IN KG						
Sr. No.	Standard Weight in Kg. (A)	Actual Weight During Loading in Kg. (B)	Variation in % (B-A)/A*100	Standard Weight in Kg. (D)	Actual Weight during Unloading in Kg. (C)	Variation in % (C-D)/D*100
1	0	0	-	2000	2000	0.0
2	20	20	0.0	1980	1980	0.0
3	40	40	0.0	1960	1960	0.0
4	60	60	0.0	1940	1940	0.0
5	80	80	0.0	1920	1920	0.0
6	100	100	0.0	1900	1900	0.0
7	120	120	0.0	1880	1880	0.0
8	140	140	0.0	1860	1860	0.0
9	160	160	0.0	1840	1840	0.0
10	180	180	0.0	1820	1820	0.0
11	200	200	0.0	1800	1800	0.0
12	220	220	0.0	1780	1780	0.0
13	240	240	0.0	1760	1760	0.0
14	260	260	0.0	1740	1740	0.0
15	280	280	0.0	1720	1720	0.0
16	300	300	0.0	1700	1700	0.0
17	320	320	0.0	1680	1680	0.0
18	340	340	0.0	1660	1660	0.0
19	360	360	0.0	1640	1640	0.0
20	380	380	0.0	1620	1620	0.0
21	400	400	0.0	1600	1600	0.0
22	420	420	0.0	1580	1580	0.0
23	440	440	0.0	1560	1560	0.0
24	460	460	0.0	1540	1540	0.0
25	480	480	0.0	1520	1520	0.0
26	500	500	0.0	1500	1500	0.0
27	520	520	0.0	1480	1480	0.0
28	540	540	0.0	1460	1460	0.0
29	560	560	0.0	1440	1440	0.0
30	580	580	0.0	1420	1420	0.0
31	600	600	0.0	1400	1400	0.0
32	620	620	0.0	1380	1380	0.0
33	640	640	0.0	1360	1360	0.0
34	660	660	0.0	1340	1340	0.0
35	680	679	-0.1	1320	1320	0.0
36	700	699	-0.1	1300	1300	0.0
37	720	720	0.0	1280	1280	0.0
38	740	740	0.0	1260	1260	0.0
39	760	760	0.0	1240	1240	0.0

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Sr. No.	Standard Weight in Kg. (A)	Actual Weight During Loading in Kg. (B)	Variation in % (B-A)/A*100	Standard Weight in Kg. (D)	Actual Weight during Unloading in Kg. (C)	Variation in % (C-D)/D*100
40	780	780	0.0	1220	1220	0.0
41	800	800	0.0	1200	1200	0.0
42	820	820	0.0	1180	1180	0.0
43	840	840	0.0	1160	1160	0.0
44	860	860	0.0	1140	1140	0.0
45	880	880	0.0	1120	1120	0.0
46	900	900	0.0	1100	1100	0.0
47	920	920	0.0	1080	1080	0.0
48	940	940	0.0	1060	1060	0.0
49	960	960	0.0	1040	1040	0.0
50	980	980	0.0	1020	1020	0.0
51	1000	1000	0.0	1000	1000	0.0
52	1020	1020	0.0	980	980	0.0
53	1040	1040	0.0	960	960	0.0
54	1060	1060	0.0	940	940	0.0
55	1080	1080	0.0	920	920	0.0
56	1100	1100	0.0	900	900	0.0
57	1120	1120	0.0	880	880	0.0
58	1140	1140	0.0	860	860	0.0
59	1160	1160	0.0	840	840	0.0
60	1180	1180	0.0	820	820	0.0
61	1200	1200	0.0	800	800	0.0
62	1220	1220	0.0	780	780	0.0
63	1240	1240	0.0	760	760	0.0
64	1260	1260	0.0	740	740	0.0
65	1280	1280	0.0	720	720	0.0
66	1300	1300	0.0	700	700	0.0
67	1320	1320	0.0	680	680	0.0
68	1340	1340	0.0	660	660	0.0
69	1360	1360	0.0	640	640	0.0
70	1380	1380	0.0	620	620	0.0
71	1400	1400	0.0	600	600	0.0
72	1420	1420	0.0	580	580	0.0
73	1440	1440	0.0	560	560	0.0
74	1460	1460	0.0	540	540	0.0
75	1480	1480	0.0	520	520	0.0
76	1500	1500	0.0	500	500	0.0
77	1520	1520	0.0	480	480	0.0
78	1540	1540	0.0	460	460	0.0

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Sr. No.	Standard Weight in Kg. (A)	Actual Weight During Loading in Kg. (B)	Variation in % (B-A)/A*100	Standard Weight in Kg. (D)	Actual Weight during Unloading in Kg. (C)	Variation in % (C-D)/D*100
79	1560	1560	0.0	440	440	0.0
80	1580	1580	0.0	420	420	0.0
81	1600	1600	0.0	400	400	0.0
82	1620	1620	0.0	380	380	0.0
83	1640	1640	0.0	360	360	0.0
84	1660	1660	0.0	340	340	0.0
85	1680	1680	0.0	320	320	0.0
86	1700	1700	0.0	300	299	-0.3
87	1720	1720	0.0	280	279	-0.4
88	1740	1740	0.0	260	259	-0.4
89	1760	1760	0.0	240	239	-0.4
90	1780	1780	0.0	220	219	-0.5
91	1800	1800	0.0	200	199	-0.5
92	1820	1820	0.0	180	179	-0.6
93	1840	1840	0.0	160	159	-0.6
94	1860	1860	0.0	140	139	-0.7
95	1880	1880	0.0	120	119	-0.8
96	1900	1900	0.0	100	99	-1.0
97	1920	1920	0.0	80	80	0.0
98	1940	1940	0.0	60	60	0.0
99	1960	1960	0.0	40	40	0.0
100	1980	1980	0.0	20	20	0.0
101	2000	2000	0.0	0	0	-

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CEMENT SCALE READINGS IN KG

Sr. No.	Standard Weight in Kg. (A)	Actual Weight During Loading in Kg. (B)	Variation in % (B-A)/A*100	Standard Weight in Kg. (D)	Actual Weight during Unloading in Kg. (C)	Variation in % (C-D)/D*100
1	0	0	-	400	400	0.0
2	20	20	0.0	380	379	-0.3
3	40	40	0.0	360	359	-0.3
4	60	60	0.0	340	339	-0.3
5	80	80	0.0	320	319	-0.3
6	100	100	0.0	300	299	-0.3
7	120	120	0.0	280	279	-0.4
8	140	140	0.0	260	259	-0.4
9	160	160	0.0	240	239	-0.4
10	180	181	0.6	220	219	-0.5
11	200	201	0.5	200	199	-0.5
12	220	221	0.5	180	179	-0.6
13	240	241	0.4	160	159	-0.6
14	260	261	0.4	140	140	0.0
15	280	281	0.4	120	120	0.0
16	300	301	0.3	100	100	0.0
17	320	321	0.3	80	80	0.0
18	340	341	0.3	60	60	0.0
19	360	360	0.0	40	40	0.0
20	380	380	0.0	20	20	0.0
21	400	400	0.0	0	0	-

WATER SCALE READINGS IN KG

Sr. No.	Standard Weight in Kg. (A)	Actual Weight During Loading in Kg. (B)	Variation in % (B-A)/A*100	Standard Weight in Kg. (D)	Actual Weight during Unloading in Kg. (C)	Variation in % (C-D)/D*100
1	0	0	-	200	200	0.0
2	20	20	0.0	180	180	0.0
3	40	40	0.0	160	160	0.0
4	60	60	0.0	140	140	0.0
5	80	80	0.0	120	120	0.0
6	100	100	0.0	100	100	0.0
7	120	120	0.0	80	80	0.0
8	140	140	0.0	60	60	0.0
9	160	160	0.0	40	40	0.0
10	180	180	0.0	20	20	0.0
11	200	200	0.0	0	0	-

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